



SANSUI ELECTRIC CO., LTD.

Congratulations, you are now the owner of the new Sansui TU-666 solid state stereo tuner built for exceptional performance by the world's foremost audio-only specialist. Designed specifically for FM enthusiasts, the TU-666 will pull in an increasing number of FM stations more clearly in either strong signal areas or fringe locations. Its highly sensitive FET front end and IC-equipped i.f. strip show a new degree of selectivity by permitting weak signals to be tuned without being blanketed by adjacent strong signals. In the AM section, the exclusive ceramic filter upgrades its performance characteristics. The refined dull black panels are common to all AU series professional control amplifiers from Sansui.

From the superior performance characteristics to the carefull finish of panels, Sansui's tradition of quality is evident. Packed with the most advanced circuits throughout, The TU-666 comes to you with the full confidence and guarantee of the manufacturer. It is now up to you to read the contents of this manual carefully before setting out to use it, so you may operate it correctly and obtain the maximum performance it is capable of offering for many years to come.

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### **SWITCHES AND CONTROLS**



# CONNECTIONS



# ANTENNA CONNECTIONS / OPERATIONS

### ANTENNA CONNECTION

The quality of reception that can be expected from the TU-666 depends largely on the correct positioning and use of antennas. To pull in more stations more clearly, the following procedures are recommended:

#### Built-in AM Ferrite Antenna

This highly sensitive antenna, located on the rear panel of the tuner, is usually adequate for AM reception in many areas. To use, pull it down and away from the back of the tuner until the best reception is obtained.

#### Outdoor AM Antenna

In ferroconcrete buildings or in fringe areas, the built-in ferrite antenna may be inadequate for reception of weak or distant stations. An outdoor antenna then becomes necessary. This can be accomplished by connecting the PVC wire supplied with the set to the antenna terminal marked AM-A on the rear panel. Run this wire to an antenna that has been placed outside a window or mounted on a roof. At the same time, the unit should be grounded. Position the outdoor antenna where reception is strongest while actually receiving a broadcast. And, for reasons of safety, be sure to attach a lightning arrester to the outdoor antenna.

### Indoor FM Antenna

In urban or strong signal areas, satisfactory FM reception can be obtained by using the folded dipole antenna (300 ohm) supplied with the TU-666. Connect the two leads from the dipole to the terminals marked FM  $300\Omega$  A1 and A2 on the rear panel and tack the dipole up on the wall in the form a T. Be sure to position the dipole for best signal reception before the antenna is permanently tacked up on the wall.

#### Outdoor FM Antennas

In ferroconcrete buildings or in fringe areas, the indoor dipole antenna may be inadequate for reception of weak or distant FM stations. An outdoor antenna designed specifically for FM should then be installed.

Either a balanced 300 ohm or unbalanced 75 ohm antenna can be used with the TU-666. If the 300 ohm twin-lead is used, connect it to the terminals marked FM  $300\Omega$  A<sub>1</sub> and A<sub>2</sub> on the rear panel

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just like the indoor dipole antenna connection. If the 75 ohm coaxial cable is used, connect the center conductor to the FM 75 $\Omega$  A terminal and the shielding wire to the G terminal.

Note: FM sensitivity cannot be raised simply by lengthening the antenna. Adjust the antenna's height and direction while actually listening to a broadcast for best reception.

### AMPLIFIER CONNECTION

To connect a control amplifier to the TU-666, use the two cables supplied with the tuner. Connect the R output on the rear panel of the tuner to the right channel input marked TUNER or AUX on the rear of the amplifier. The left channel connection are made between the L output of the tuner and the left TUNER or AUX input of the amplifier.

### **OPERATIONS**

#### To Listen to an AM Program

1. Set the SELECTOR switch to the AM position. 2. Select your desired station on the AM band of the tuning dial with the TUNING knob. The station is properly tuned when the needle in the tuning meter swings to the maximum upward position.

Note: While the scale of the tuning meter is graduated from 1 to 5, the needle need not move all the way to "5" to indicate optimum reception.

### To Listen to an FM Program

1. Set the SELECTOR switch to the FM AUTO position. If too much noise or interference accompanies a stereo program with the SELECTOR switch in the FM AUTO position, turn it to the FM MONO position and listen to the program monophonically.

2. Set the MUTING switch to the ON position.

3. Select your desired position on the FM band of the tuning dial with the TUNING knob. The station is properly tuned when the needle in the tuning meter swings to the maximum upward position.

4. Set the NOISE CANCELER to the ON position if annoying noise accompanies the FM stereo program.

5. For FM stereo reception, the mode switch of the control amplifier must be in the STEREO position.

### MAINTENANCE

#### Local-Distant Antenna Switch

This switch is used to attenuate very strong signals

to avoid overloading. In strong signal areas, this switch should be set to LOC. In other locations, this switch should be set to DIST.



### Ventilation

Adequate air circulation is absolutely essential for proper operation. The enclosure should be open at the rear, and should provide at least  $1\frac{1}{2}$  in. of free space above the TU-666 for air circulation. Nothing must be placed directly on the top of the tuner.

#### AC Outlet

One AC outlet on the rear panel is used to serve as power supply source for a tape deck or other components. This outlet has a maximum rating of 150 VA.



#### Power Fuse

Should the tuner fail to operate when the POWER switch is pushed on, the probable cause is either a power stoppage or a blown fuse. To check, remove the TU-666's power cord from its outlet, turn the fuse holder on the rear panel counterclockwise, and remove the fuse. If it is blown, replace it with a new glass-tubed fuse of the same capacity ( $100 \sim 117-0.5A$ ,  $220 \sim 240V-0.3A$ ) after determining and eliminating the trouble source that caused the fuse to blow. Using wire or a fuse of a different capacity as a stop-gap measure is dangerous and should be avoided.

#### Grounding

Connect a vinyl or enameled wire from the terminal screw marked GND or AM-G to a copper plate buried underground or to a water pipe. Whenever an outdoor AM antenna is used, grounding becomes necessary.



### Voltage Adjustment

To reach the voltage selector, remove the two screws from the nameplate on the rear panel and then remove the nameplate. The voltage selector makes it possible to operate the TU-666 at the correct voltage in any area. The voltage has been pre-adjusted at the factory, but can be easily readjusted as follows:

STEP I Set arrow of voltage selector plug to required voltage: 100, 117, 220, or 240 volts.

STEP II The power fuse should also be changed whenever the AC line voltage is changed. For 100-117 volt operation a 0.5 ampere fuse is required. For 220-240 volt operation the fuse should be changed to a 0.3 ampere unit.

NOTE: The voltage selector can be used to eliminate the trouble caused by the considerable v oltage fluctuation. In this case, it should be set to the peak voltage.



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# SPECIFICATIONS/CHARACTERISTICS



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### **DISASSEMBLY PROCEDURE**

REMOVING THE FRONT PANEL, WOOD CASE AND BOTTOM PLATE



**DIAL MECHANISM** 



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## **BLOCK DIAGRAM**



## ALIGNMENT



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## ALIGNMENT

Alignment procedures are summarized in this section. Proper alignment requires use of precision instruments as given below:

- 1. Sweep generator;
- 2. Oscilloscope;
- FM signal generator;
- 4. Multiplex stereo generator;
- 5. AC vacuum-tube voltmeter;
- 6. Audio signal generator;
- 7. AM signal generator

### AM TUNER ALIGNMENT PROCEDURE

STEP	ALIGN	GENERATOR	FEED SIGNAL TO	CONNECT	DIAL SETTING	ADJUST	ADJUST FOR
1.	IF	455 kHz ±30 kHz sweep generator	Antenna terminals	Oscilloscope to 3D		T <sub>301</sub>	Best I.F.T. wave form
2.	OSC. (1)	AM signal generator 535 kHz 400 Hz 30% modulation	Antenna terminals	Oscilloscope & V.T.V.M. to output load	535 kHz	OSC. coil (T <sub>302</sub> )	Maximum
3.	OSC. (2)	1600 kHz 400 Hz 30 <i>%</i> modulation	Antenna terminals	Oscilloscope & V.T.V.M. to output load	1600 kHz	OSC. trimmer (PT <sub>105</sub> )	Maximum
4.	Reiterate 2,3						
5.	Antenna circuit (1)	600 kHz 400 Hz 30% modulation	Antenna terminals	Oscilloscope & V.T.V.M. to output load	600 kHz	Ferrite antenna coil $(L_{302})$	Maximum
6.	Antenna circuit (2)	1400 kHz 400 Hz 30% modulation	Antenna terminals	Oscilloscope & V.T.V.M. to output load	1400 kHz	Trimmer (PT <sub>104</sub> )	Maximum
7.	Reiterate 5,6						

### AM IF CHARACTERISTIC



### FM TUNER ALIGNMENT PROCEDURE

STEP	ALIGN	SIGNAL GENERATOR	FEED SIGNAL TO	CONNECT	DIAL SETTING	ADJUST	ADJUST FOR
1.	lF transformer	10.7 MHz ±200 kHz sweep generator	TP₅	Oscilloscope to TP <sub>8</sub> through $0.02\mu$ F ceramic capacitor		Primary and secondary of IF transformer ( $T_{101}$ , $T_{201}$ , $T_{202}$ , $T_{203}$ )	Best wave form
2.	Discrimi- nator	10.7 MHz ±200 kHz sweep generator	TP₅	Oscilloscope to 2C through $0.02\mu$ F ceramic capacitor		Primary and secondary of discriminator transformer (T <sub>204</sub> )	S curve
3.	Local oscillator (1)	FM signal generator 88MHz, 400 Hz, 100% modulation	Antenna terminals	Oscilloscope and V.T.V.M. to load terminal	88 MHz	Local oscillator coil $(L_0)$	Maximum
4.	Local oscillator (2)	FM signal generator 108 MHz, 400 Hz, 100% modulation	Antenna terminals	Oscilloscope and V.T.V.M. to load terminal	108 MHz	Local oscillator trimmer (PT <sub>103</sub> )	Maximum
5.	Reiterate 3 & 4.						
6.	High- frequency amp. circuit (1)	FM signal generator 90 MHz, 400 Hz, 100% modulation	Antenna terminals	Oscilloscope and V.T.V.M. to load terminal	90 MHz	Antenna coil $(L_A, L_R)$	Maximum
7.	High- frequency amp. circuit (2)	FM signal generator 106 MHz, 400 Hz, 100% modulation	Antenna terminals	Oscilloscope and V.T.V.M. to load terminal	106 MHz	Trimmer (PT <sub>101</sub> , PT <sub>102</sub> )	Maximum
8.	Reiterate 6 & 7.						

### FM DISCRIMINATOR CHARACTERISTIC



### FM IF CHARACTERISTIC



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# ALIGNMENT

### FM MULTIPLEX ALIGNMENT PROCEDURE

STEP	ALIGN	SIGNAL GENERATOR	FEED SIGNAL TO	CONNECT	DIAL SETTING	ADJUST	ADJUST FOR
1.	67 kHz trap	Audio signal generator, 67 kHz 200 mV r.m.s.	4A	V.T.V.M. to 4G		L <sub>403</sub>	Minimum
2.	19 kHz tuning coil	<ol> <li>FM signal generator, 98 MHz, 60 dB</li> <li>Stereo signal genera- tor, 30% modulation of composite signal (L or R) including pilot signal</li> </ol>	Antenna terminals	V.T.V.M. to 4G	98 MHz	L <sub>401</sub> , T <sub>403</sub>	Maximum
3.	38 kHz tuning coil	<ol> <li>FM signal generator, 98 MHz, 60 dB</li> <li>Stereo signal genera- tor, 30% modulation of composite signal (L or R) including pilot signal</li> </ol>	Antenna terminals	V.T.V.M. to 4G	98 MHz	T <sub>402</sub>	Maximum
4.	38 kHz tuning coil Separation VR	<ol> <li>FM signal generator, 98 MHz, 60 dB</li> <li>Stereo signal genera- tor including pilot signal Composite signal L- channel 30% modula- tion</li> </ol>	Antenna terminals	Oscilloscope and V.T.V.M. to load terminals	98 MHz	VR <sub>501</sub>	<ol> <li>Observe the wave form of the L channel output and adjust T<sub>401</sub>, T<sub>402</sub> to maximum output.</li> <li>Adjust the separation VR<sub>501</sub> for optimum separation</li> </ol>

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# PRINTED CIRCUIT BOARDS AND PARTS LIST

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X: Parts No. Y: Parts Name Z: Positoin of Parts

X	Y	Z	X	Υ	Z
R401	1kΩ)	1C	C403	$0.01 \mu\text{F} \pm 5\% 50 \text{WV}$ Styrol (	Capacitor 1C
R402	100kΩ	1C	C404	0.022 µF ±10% 50 WV Mylar (	Capacitor 1 B
R402	15kΩ	1C	C405	4700pF ± 5% 50 WV Styrol (	
R404	22kΩ	1 C	C406	1 µF 50 WV Electroly	
R404	68kΩ	10	C407	47 µF 25 WV Electroly	
R406	100kΩ	1 B	C408	0.01 µF)	2 C
R408	100kΩ	1, 2 B	C409	2200pF ± 5% 50 WV Styrol 0	Capacitor 2C
R40/	4.7kΩ	18	C410	270pF	2 C
R408	100kΩ	18	C411	10 µF 25 WV Electroly	tic Capacitor 1A
R409 R410	2.2kΩ	18	C412	1 µF 50 WV Electroly	tic Capacitor 2C
R410	2.2kΩ	18	C413	(00, 5)	IA
R411 R412	330Ω	1 B	C414	680pF ± 5% 50 WV Styrol	Capacitor 2 B
R412 R413	220kΩ	1 B	C415	0.15 5)	1A
R413 R414	47kΩ	1, 2 C	C416	$0.15 \mu F$ $0.15 \mu F$ ± 10% 50 WV Mylar 0	Capacitor 2 A
R414	$\frac{47 \text{ k}\Omega^2}{2.2 \text{ k}\Omega}$	20	C417		2 A
R415 R416	2.2×32 47kΩ	2 B	C418	2200pF 2200pF ± 5% 50 WV Styrol	Capacitor 2 A
	001.0	2 B	C419	1 µF 50 WV Electroly	tic Capacitor 2 A
R417 R418	$22k\Omega$ $\pm 10\%$ ¼W Carbo	on Resistor 2 B			
		1, 2 B	TR401	) (0	305732, 3) IC
R419	3.3kΩ	2 B	TR402	(0	305732, 3) IB
R420	4.7Ω	1 B	TR403	(0) (2SC711 (F, G) (0)	305732, 3) 2 B
R421	47Ω	2A	TR404	U (o	305732, 3) 2 B
R422	220kΩ	1,2 A	TR405	2SC733 (Y)	(0305371) 2 B
R423	lokΩ	1 A	TR406		305640, 1) 1, 2
R424	10kΩ	18			
R425	220kΩ	2 B	D401		(0310400)   B
R426	220kΩ	2 4	D402	IN34A	(0310400)   1 <b>B</b>
R427	10kΩ	2A	D403		(0310401)   A
R428	10kΩ	2A	D404	) IN34A (Y)	(0310401)   A
R429	220kΩ		D405	1 1N34A (1)	(0310401)   A
R430	56kΩ		D406		(0310401) 1 A
R431	56kΩ	2 A			
R432	82kΩ	2 A	T401		(4240580)   B
R433	82kΩ	1,2B	T402	38kHz Coil	(4240600)   A
R434	47kΩ)		1 1		(4240590) 2C
<b>VR</b> 401	200kΩ (B) Indicator Adjust	(1032150) 2 B	L401		
C401	68pF ±10% 50 WV Cere	amic Capacitor 1 C	L402		(4900100) 1, 2
C402	10 µF 10 WV Elect	rolytic Capacitor 1 C	L403	67kHz Coil	(4240410 2C



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# PRINTED CIRCUIT BOARDS AND PARTS LIST

X: Parts No. Y: Parts Name Z: Position of Parts

X	Y	z	X	Y	Z
<b>R</b> 301	2.2kΩ)	2 A	<b>R</b> 326	560Ω)	10
<b>R</b> 302	lkΩ	2 A	<b>R</b> 327	$3.3$ k $\Omega$ $\rangle \pm 10\%$ ¼W Carbon Resistor	10
R303	10kΩ	2 A	<b>R</b> 328	270Ω J	1 B
R304	47kΩ	2 A	<b>∨R</b> 301	$47k\Omega(B)$ Meter Adjustment (103517)	10
R305	22kΩ	1 A	¥ K301	4/k22(b) Meter Adjustment (103517)	I I C
R306	3.9kΩ	1A	C301	$0.02\mu F$ $+100 \%$ 25 WV Ceramic	2 A
<b>R</b> 307	lkΩ	1.A	C302	$0.04\mu$ F Capacitor	1 A
R308	10 Ω	1A	C303	3.3 µF 50 WV Electrolytic	1.4
R309	180k Ω	2 B		Capacitor	
R310	2.2kΩ	2 B	C304	$0.04 \mu F + \frac{100}{0}\%$ 25 WV Ceramic	2 A
<b>R</b> 311	1kΩ	2A, B	_	Capacitor	
R312	100Ω	1 B	C305	$0.01\mu$ F $\pm 10\%$ 50 WV Mylar Capacitor	1A
R313	1.2kΩ	1, 2 B	C306	$0.04 \mu F + \frac{100}{0}\%$ 25 WV Ceramic	1 A
R314	$47k\Omega$ $\rightarrow \pm 10\%$ $\frac{1}{4}W$ Carbon Resistor	2 B , C	C307		1.4
<b>R</b> 315	22kΩ	1 B	C307	$0.01\mu$ F $\pm 10\%$ 50 WV Mylar Capacitor	1 B
R316	68kΩ	1 B		470 pF $\pm$ 5 % 50 WV Styrol Capacitor	
R317	lkΩ	2 B , C	C309	10 pF ±10% 50 WV Ceramic	1 B
R318	1.8kΩ	1 B	C310	$0.04\mu F + \frac{100}{0}\% 25 WV \}$ Capacitor	2B,
<b>R</b> 319	lkΩ	1C	C311	1 µF 50 WV Electrolytic	2 B
<b>R</b> 320	270 Ω	1C	-	Capacitor	
R321	10kΩ	2C	C312	0.04 µF	2 B
R322	lkΩ	2C	C313	$0.02 \mu F$ +100 % 25 WV Ceramic 0.04 $\mu F$ - 0% 25 WV Ceramic	2 B
R323	56k <b>Ω</b>	2C	C314	Capacitor	2 C
R324	12kΩ	2C	C315	0.02µF)	2C
R325	470kΩ	IC	C316	0.0047 $\mu$ F ±10% 50 WV Mylar Capacitor	2 C



X		Y	Z
C317	0.0047 µF + 10%	50 WV Mylar Capacitor	2 C
C318	0.022 µF }	30 WW Mylar Capacitor	2 C
<b>C</b> 319	47 µF	16 WV Electrolytic Capacitor	1 B
C320	$0.04 \mu F = \frac{+100}{0}\%$	25 WV Ceramic Capacitor	1 B
C321	100 pF ± 5 %	50 WV Styrol Capacitor	1,20
C322	0.02µF)		1C
C323	$0.02 \mu F \left\{ \begin{array}{c} +100 \\ -0 \end{array} \right\}$	25 WV Ceramic	1C
C324	0.04µF)	Capacitor	1 B
C325	47 μF	16WV ) Electrolytic	1 B
C326	10 µF	10WV Capacitor	1C
C327	47pF ±10%	50WV Ceramic Capacitor	1 A
<b>C</b> 328	0.001 µF ±10%	50WV Mylar Capacitor	
TR301			2 A
TR302			2 B
TR303	2SC460(B, C)	(030535,-1)	2 B
<b>TR</b> 304			1 A
TR305	l)		1C
D301			1 A
<b>D3</b> 02	SIN34A	(031040)	2C
<b>D</b> 303	IJ		1C
CF301	Ceramic Filter	(091009)	2 B
T301	Matching Coil	(423039)	2 A
T302	OSC Coil	(422020)	1 B

### MPX DIFFERENTIAL AMP $\langle$ F-1245 $\rangle$

x	Y	Z
R 501	2.2kΩ)	1 A
R 502	2.2kΩ	1 A
R 503	150kΩ	1 A
R 504	150kΩ	1 A
R 505	22kΩ	1 A
<b>R</b> .506	22kΩ	1 A
R.507	10k <b>Ω</b>	1 B
R 508	10kΩ	1 B
R 509	lkΩ	1 A
R.510	$1k\Omega$ $\geq$ $\pm 10\%$ $\frac{1}{4}W$ Carbon R	
<b>R</b> 511	100kΩ	1A, B
<b>R</b> 512	100kΩ	1A, B
<b>R</b> 513	$47k\Omega$	18
<b>R</b> 514	47kΩ	1 B
<b>R5</b> 15	4.7kΩ	1 B
R 516	4.7kΩ	1 B
<b>R5</b> 17	100kΩ	1 B
R518	100k <b>Ω</b>	1 B
R.519	220Ω)	1 A
<b>∨R</b> 501	10k $\Omega(B)$ Separption Adjustment	(103513) I A

X		Y	Z
C501	tμf	50 WV)	1.4
C502	1μF	50 WV	1 A
C503	10 <i>µ</i> F	25 WV Electrolytic Capacitor	1 A
C504	10 <i>µ</i> F	25 WV	1 A
C505	1000 pF)		1 B
C506	1000 pF		1 B
C507	1200 pF	50 MM Stored Committee	1 B
C508	1200 pF ( ± 5 %	50 WV Styrol Capacitor	1 B
C509	1000 pF		1 B
C510	1000 pF		1 B
C511	10 µF )	25 WV Electrolytic	1 B
<b>C</b> 512	10μF)	Capacitor	1 B
C513	0.0033µF ±10%	50 WV Mylar Capacitor	1 <b>A</b>
C514	$0.04 \mu F - 0\%$	25 WV Ceramic Capacitor	1 B
TR501	} 2SC458LG(C)	(030531-1)	1 A
TR 502	) 200+0020(0)		1 A
TR <i>5</i> 03	25C458L(C)	(030542-1)	1 B
TR504			1 <b>B</b>
L501		(424057)	1 <b>B</b>
L502	Coil	(424037)	1 B



# PRINTED CIRCUIT BOARDS AND PARTS LIST

X: Parts No Y: Parts Name Z: Position of Parts

x	Y	z	х	Y	z
R201	1.8kΩ)	1.4	C217	10 µF 10 WV Electrolytic	1
R202	6.8kΩ	1.4		Capacitor	1 D
R203	22k Ω	1 B	C218		1 A
203	1kΩ	1A, B	C219		1 B
	560 Ω	18	C220	$\left. \begin{array}{c} 0.02 \mu \text{F}  \frac{+100}{2} \%  25 \text{ WV Ceramic} \\ \text{Capacitor} \end{array} \right.$	1 B
205	1 1	1 B	C221	Capacitor	10
206	6.8kΩ	1 B	C222		10
207	18kΩ	1	C223	100 uF 16 WV Electrolytic	
R208		2 B	0110	100 µF 16 WV Electrolytic Capacitor	1, 21
R209	680 Ω	1 B	C224		2 A
₹210	12kΩ	1C	C225		2 A
211	6.8kΩ	2C	C226		2 A
212	1kΩ	1C	C227		
213	820 Ω	1C	C227		2 A
₹214	100 Ω	1 D			2 A ,
R215	1.2kΩ	1D	C229		2 B
216	1.2kΩ	1D	C230	0.02.15 +100 % 25 WV Ceromic	2 B
R217	12kΩ	1D	C231	$\left  \begin{array}{c} 0.02 \mu F & \frac{+100}{0}\% & 25 \text{ WV Ceramic} \\ & Capacitor \end{array} \right $	2 C
R218			C232		2 C
R219	$\begin{vmatrix} 12k\Omega \\ 27\Omega \end{vmatrix}$ ±10% ¼W Carbon Resistor	1 B	C233		2 D
R220	27 Ω	1 B	C234		2 D
R221	27 Ω	10	C235		2 D
	27 Ω	1C	C236		2 D
R222		2 A	C237		2 D
R223	470kΩ	2 A		/	
R224	100kΩ	2 A	<b>TR</b> 201		1 B
R225	560 Ω	1, 2 A	TR202		18
R226	68kΩ		TR203	2SC829(C) (030546-1)	10
R227	18Ω	2 -	TR204		2C
R228	18Ω	2 B	TR204	2SC828(T) (030527)	
R229	8.2kΩ	2 B	1 1 205	2SC828(T) (030527)	2 C
<b>R</b> 230	22kΩ	2 B , C	Deet		1.0
R231	27 Ω	2 B , C	D201		1,2,
R232	1kΩ	1, 2 C	D202	(001000)	1,2,
<b>R</b> 233	100 Ω	2 D	D203	> IN60 (031033)	1 D
<b>R</b> 234	27kΩ	2C	D204		1 D
R235	27kΩ	2 D	D205		2 C
R236	15kΩ)		D206	DS410 Varistor (031046)	2 D
VR201	220k $\Omega(B)$ Muting Adjustment (103521)	2C	IC201	LM703L (036004)	1 A
VR202	$47k\Omega(B)$ Tuning Meter (103517)	2C	<b>T</b> 201	FM IFT (423548)	1 .
		,, <b> </b>	T202		1 A
C201	+100 - ( - )	1.4	T202		1 B 1 C
C202	$\left. \begin{array}{c} 0.02\mu\text{F} & \pm 100 \\ - & 0 \end{array} \right. \left. \begin{array}{c} 25 \text{ WV} \end{array} \right)$	1, 2 A			
C203	J	1A	T204	Discri Transformer (423556)	10
C204	2.2 pF ±0.5pF 50 WV	1 A	T205	FM Meter Transformer (423529)	2 C
C205	Ceramic	1 A			
C206	$0.02 \mu F + \frac{100}{0}\% 25 WV$ Capacitor	2 A , B	L201	3.5μH Choke Coil (429001-1)	2 A ,
C207		1 B			
C208	2.2 pF ±0.5pF 50 WV	1 A , 2 B			
C209	+100 oc	2 B			
C210	$0.02 \mu F + \frac{100}{0}\% 25 WV$	1C			
C211	1 μF 50 WV Electrolytic	1, 2 C			
C212	$\begin{bmatrix} 0.02\mu F \\ 0.02\mu F \\ 0.02\mu F \\ -0\% & 25 WV \end{bmatrix}$	1C			
<b>Ç</b> 213	$0.02\mu F$ = 0% 25 WV	1C			
C214	100 pE) Ceramic	1, 2 D			
C215	$\begin{bmatrix} 100 \text{ pi} \\ 220 \text{ pF} \end{bmatrix} + \begin{bmatrix} 100 \\ - 9 \end{bmatrix} \text{ Capacitor}$	D			
	220 pF	1D			

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### PRINTED CIRCUIT BOARDS AND PARTS LIST ACCESSORIES

X: Parts No. Y: Parts Name Z: Position of Parts

### POWER $\langle F-1270 \rangle$

x		Y	Z
R001	560Ω)	PS 1/W Cather Projector	1 B
R002	680Ω∫ <sup>±</sup> Ω	0% ¼W Carbon Resistor	1 A
R003	390Ω ±10	)% ½₩ Solid Resistor	1 A
R004	47Ω ±10	0% ¼W Carbon Resistor	1 A
C001	330 µF	50 WV)	1 B
C002	100 µF	25 WV	1 B
C003	33 <i>µ</i> F	50 WV	1.4
C004	100 <i>µ</i> F	25 WV Electrolytic	1.4
C005	220 µF	16 WV Capacitor	1A
C006	100 µF	-16 WV	1 A
C007	<b>470</b> μF	10 WV)	1 A
TRooi	2SD223(Y)	(030823-1)	1A, B
D001	10DC(N)	(031068)	1 B
D002	10D-1	(031034)	1 A
ZD001	ZB1-25	(031071)	1 B



### **OTHER PARTS**

X	Y	
R011	1.8kΩ )	
R012	Ω 086	
R013	$68\Omega$ $\pm 10\%$ $\frac{1}{4}W$ Carbon Resi	stor
R014	1kΩ)	
R024	6.8 $\Omega$ $\pm$ 10% 1W Wire Wound	Resistor
R246	470Ω )	
R438	47k $\Omega$ $\rangle$ $\pm$ 10% $\frac{1}{4}$ W Carbon Resis	stor
R439	10kΩ )	
C011	0.0015μF ±10% 50 WV Mylar Ca	pacitor
C012	0.0047 µF	
C013	0.022μF) 600WV Oil Capac	CITOF
C430	3.3µF 25 WV Electrolyt	ic Capacitor
C521	$100\Omega$ $\pm 10\%$ ¼W Carbon Resignation	
C522	$100\Omega$ $\pm 10\%$ /4 vV Carbon kest	stor
PL001~006	6.3V 0.25A Pilot Lamp	(040009)
PL007	6V 0.1A Pilot Lamp	(040016)
F001	0.5A FUSE (100~117V)	(043044)
	0.3A FUSE (220~240V)	(043045)
<b>M</b> 001	200 $\mu$ A Tuning Meter	(090025)
CO001	AC Outlet	(245001)
PT001	Power Transformer 400-5397	(400066)
T102	FM Antenna Trans 300 $\Omega$ : 75 $\Omega$	(429002-1)
L301	Ferri Inductor 150 $\mu$ H	(490008)
L302	Bar Antenna	(420031)
Sı	Antenna Switch	(111004)
\$2(a~e)	Selector Switch	(110216)
<b>S</b> 3	Noise Canceler Switch	(117017)
<b>S</b> 4	Power Switch	(113016)
<b>S</b> 5	Muting Switch	(117017)

### Accessories List

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1.	FM ANTENNA	1.
2.	AM ANTENNA	1
3.	OPERATING SHEET	1
4.	OPERATING INSTRUCTIONS	•
	AND SERVICE MANUAL	1
5.	CONNECTION CORD WITH PIN PLUGS	2
	BUTTERFLY BOLTS	
7.	WASHERS	2
8.	POLISHING CLOTH	1

# **OTHER PARTS AND THEIR POSITION ON CHASSIS**



## **GENERAL TROUBLESHOOTING CHART**

In some instances, the amplifier which is operating satisfactorily develops hum or noise as listed on this page. In this case, eliminate the trouble source as indicated in the column under WHAT TO DO.

If you are confronted with a trouble not covered here or if you have any questions concerning the operation and maintenance of this amplifier, please contact our Customer Service Department.

If your AM and/or FM stereo listening isn't all you'd expected, it is in many cases that the tuner is not at fault. The trouble may attributed to the following: 2. Incorrect or improper operation of tuner and/or other components;

3. Improper location of components;

4. Other component or components defective. Other probable causes are listed below:

1. Incorrect component connection or loose terminal contact;

PROGRAM	SYMPTOM	PROBABLE CAUSE	WHAT TO DO
AM, FM mono or FM stereo	<ul> <li>A. Constant or intermittent noise heard at times or in a certain area</li> <li>B. The needle of the tuning meter does not move well.</li> </ul>	<ul> <li>* Discharge or oscillation caused by electrical appli- ances, such as fluorescent lamp, TV set, D.C. motor, rectifier and oscillator</li> <li>* Natural phenomena, such as atmospherics, statics, strays and thunderbolt</li> <li>* Insufficient antenna input due to thick reinforced concrete wall of a building or long distance from the station</li> <li>* Wave interference from other electrical appliances</li> <li>The movement of the needle is one thing, the sensitivity of the amplifier is another.</li> </ul>	<ul> <li>* Attach a noise limiter to the electrical appliance that causes the noise, or attach it to the power source of the amplifier.</li> <li>* Install an outdoor antenna and ground the amplifier to raise the signal-to-noise ratio.</li> <li>* Reverse the power cord plugreceptacle connections.</li> <li>* If the noise occurs at a certain frequency, attach a wave trap to the ANT. input.</li> <li>* Keep the set in proper distance from other electrical appliances.</li> <li>Turn the set for maximum signal strength.</li> </ul>
	C. The zero point of the meter diverges much.	Regional difference in field intensity	The unit is not at fault.
АМ	A. Noise heard at a par- ticular time of a day, in a certain area or over part of dial	This results from the nature of AM broadcast.	<ul> <li>* Install the antenna for maximum antenna efficiency.</li> <li>* In some cases, the noise can be eliminated by grounding the amplifier or reversing the power cord plug-receptacle connections.</li> </ul>
	B. High-frequency noise	<ul> <li>* Adjacent-channel interference</li> <li>* TV set too close to the</li> </ul>	<ul> <li>* Although such noise cannot be eliminated it is advisable to switch on the noise filter of the amplifier.</li> <li>* Keep the TV set in proper distance</li> </ul>

PROGRAM	SYMPTOM	PROBABLE CAUSE	WHAT TO DO
FM	tions of transmission by efficiency. As a result, y	<ul> <li>* Poor noise limiter effect or to low S/N ratio due to in- sufficient antenna input</li> <li>cted considerably by the condi- y stations: power and antenna you may receive one station quite alty in receiving another station.</li> </ul>	<ul> <li>* Install the antenna (supplied) for maximum signal strength.</li> <li>* If this does not prove effective, use an outdoor antenna designed exclu- sively for FM. When you use a TV antenna for both TV and FM with the help of a divider, make sure the TV reception is not affected.</li> </ul>
		* Excessive long antenna may rather cause a noise.	
	B. A series of pops	* Ignition noise caused by the starting of an automobile engine	* Install the antenna and its lead-in wire in proper distance from the road or raise the antenna input as described above.
	C. Distortion or no sound during the reception	* Drift of tuning resulted from the nature of FM	* Retune the signal with the tuning knob.
	D. Tuning noise between stations	This noise results from the nature of the FM reception. As the station signal becomes weak, the noise limiter effect is also decreased. The amplifica- tion of the limiter, in turn, is enlarged and thus a big noise is generated.	* Turn the MUTING switch on.
FM stereo	A. Noise heard during FM-MPX reception while not heard during FM mono reception	* The service area of the FM-MPX broadcast is only half as much as that of the FM mono broadcast.	<ul> <li>* Install the antenna for maximum antenna input.</li> <li>* Switch on the NOISE CANCELER.</li> </ul>
	B. Clearness of channel separation is decreas- ed during the recep- tion.	* Excess heat	* Circulation of air is important to the amplifier. Make sure that air can flow underneath.
	C. The stereo indicator goes on and off.	* Interference	<ul> <li>* The indicator is not at fault.</li> <li>* Readjust VR<sub>401</sub>.</li> </ul>
	D. The stereo indicator goes on and off even though a stereo sta- tion is not received.	* Interference	<ul> <li>* The indicator is not at fault.</li> <li>* Readjust VR<sub>401</sub>.</li> </ul>
	E. The BALANCE cont- rol of the amplifier used is not at the midpoint when equal sound comes from left and right channels	* The BALANCE control should not be always set to the midpoint	<ul> <li>* Set the control to the position v here equal sound comes from both c han nels</li> <li>* Check for unequal program loid nes</li> </ul>

\* Design and specifications subject to change without  $n_{it}$  if ce for improvements.